

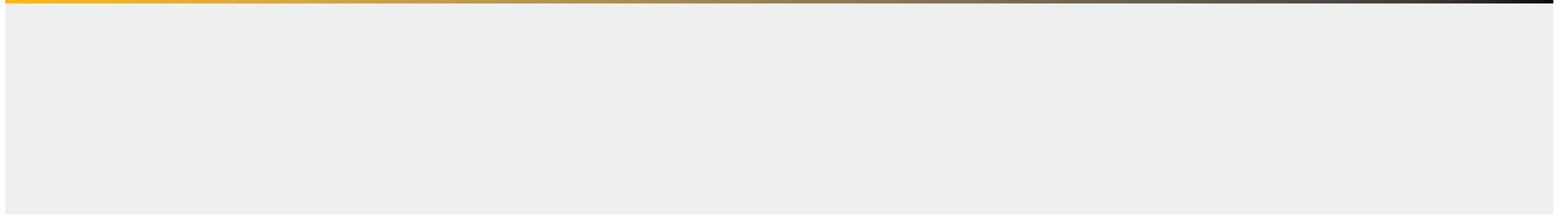
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SUSTAINABILITY DISCLOSURE MILESTONES

Caterpillar committed to its shareholders to provide three new disclosures in 2023. In addition to these commitments, in response to shareholder engagement, we have also provided additional disclosures in 2023. These disclosures include:

2030 GOALS & PROGRESS CONTINUED

Product Emissions & Energy Efficiency

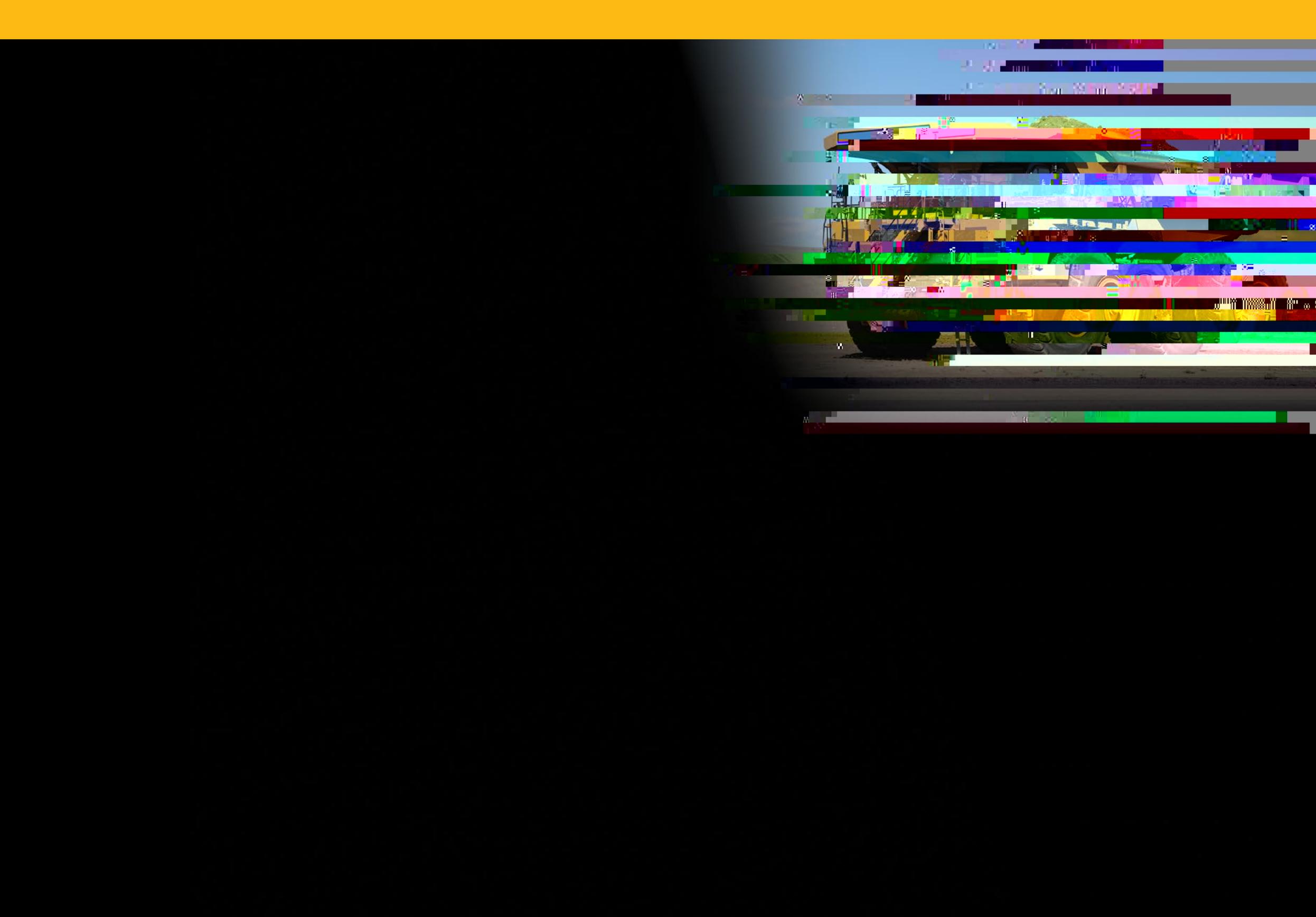




HELPING OUR CUSTOMERS BUILD A BETTER, MORE SUSTAINABLE WORLD

Now more than ever, our customers rely on us to provide the tools and services they need to build a better, more sustainable world. We are committed to helping our customers achieve their goals and build a better future for all.

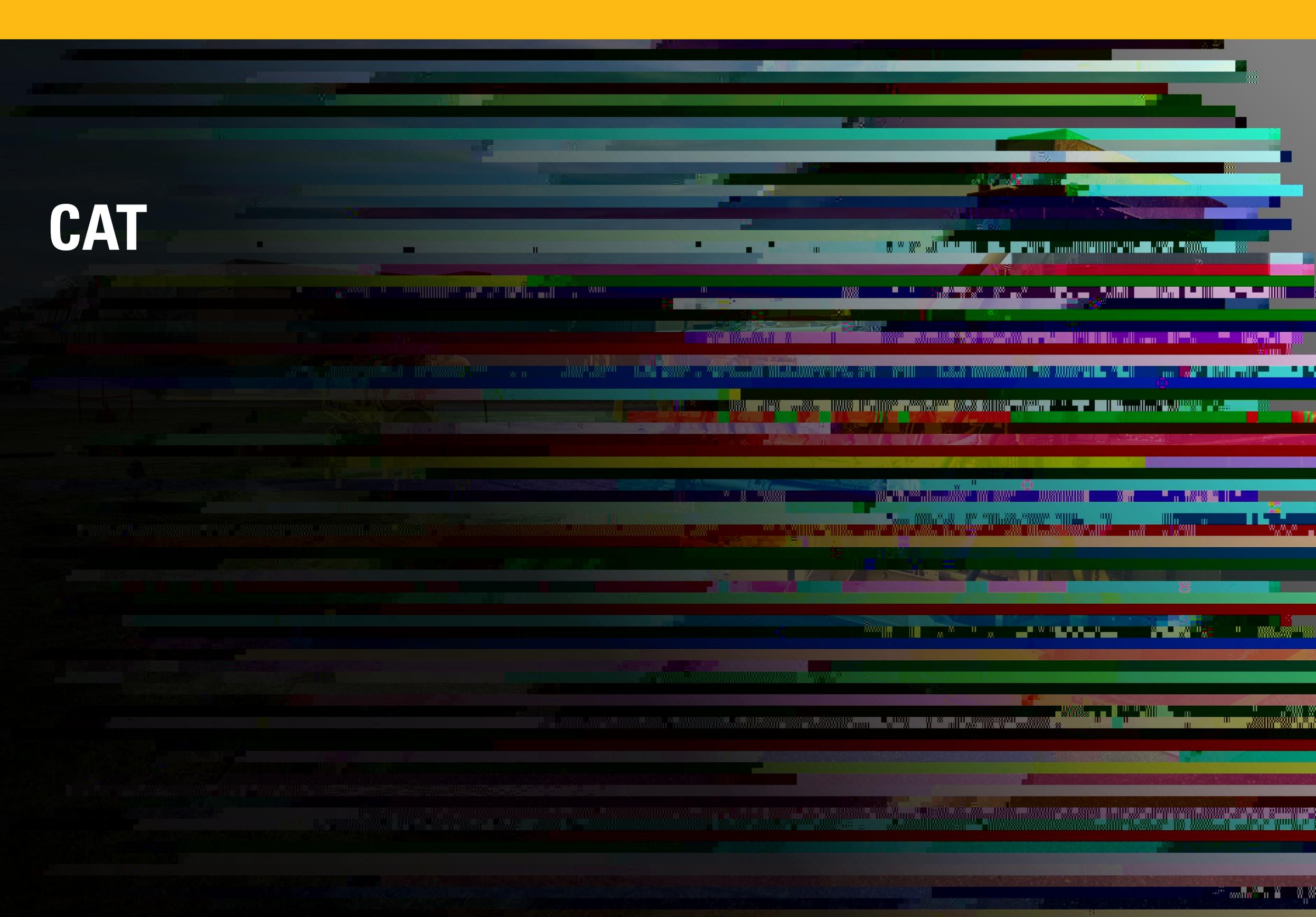




SUPPORTING A CIRCULAR ECONOMY

Caterpillar products are built to be rebuilt. They

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UNDERSTANDING OUR SCOPE 3 EMISSIONS



REDUCING CARBON IN OUR OPERATIONS

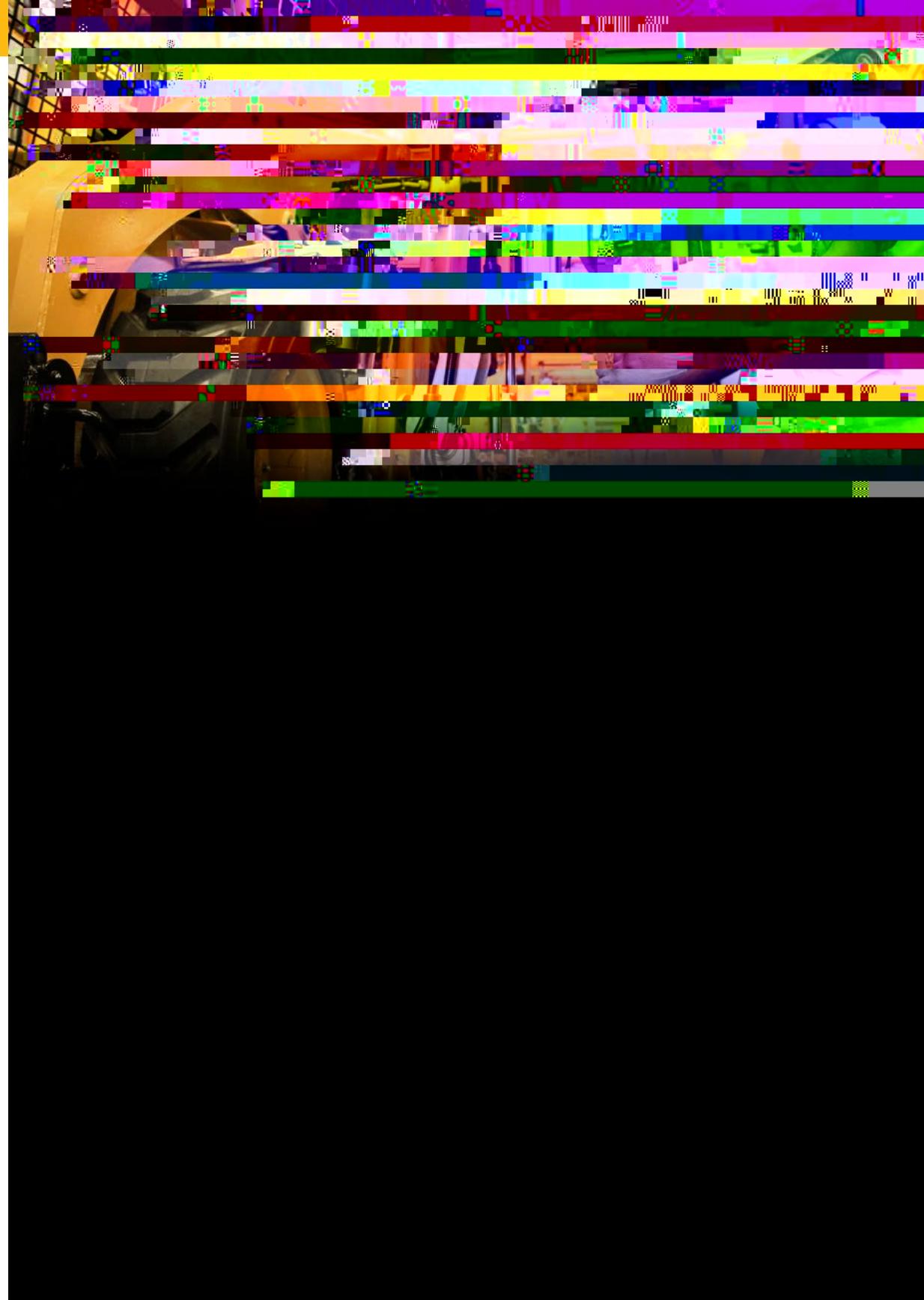
We work to reduce GHG emissions in our operations while also minimizing water use and waste generation. Environmentally efficient operations align with our strategy

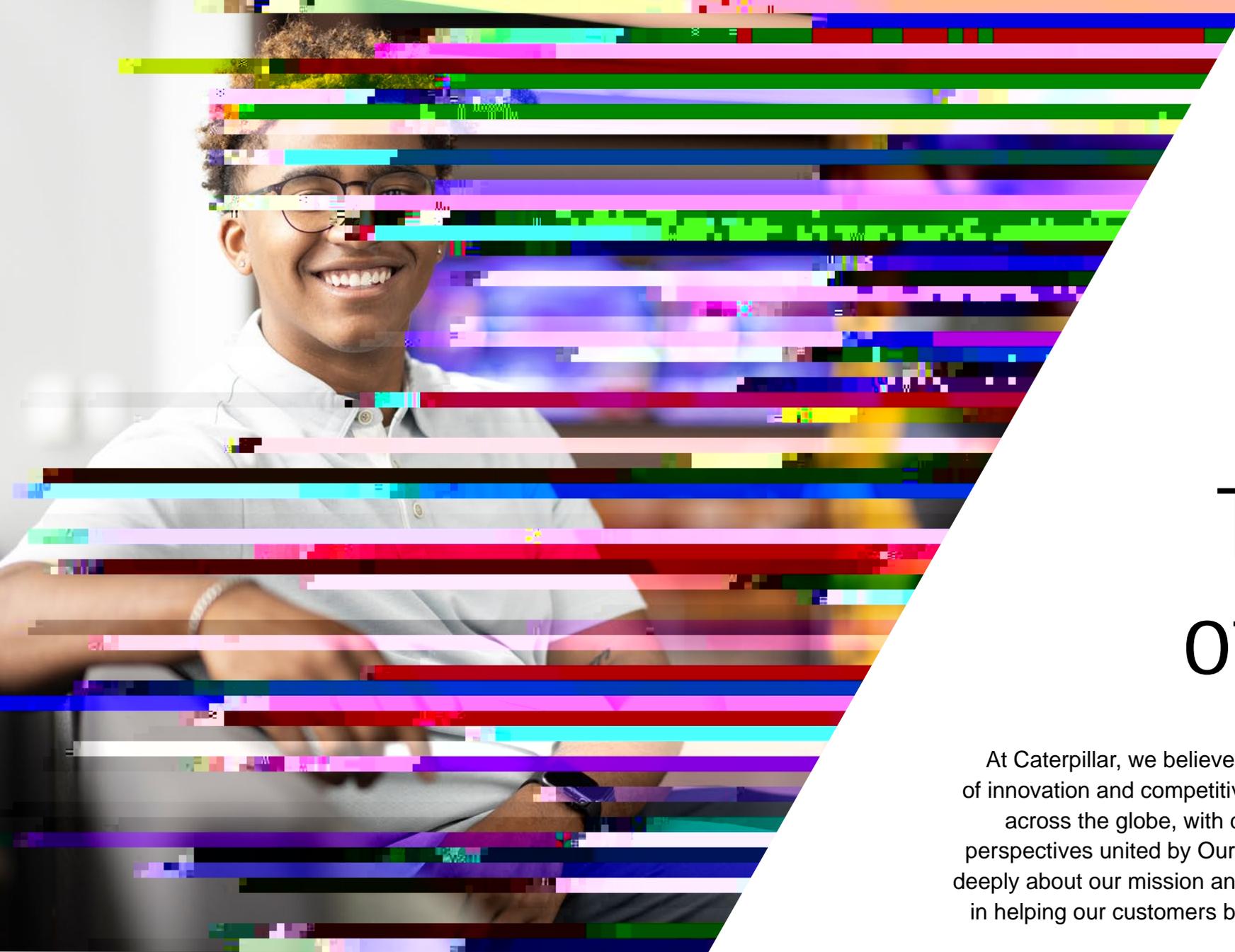
Returning People Home Safely

The safety and well-being of those who work in our facilities
and those who work in, on and around our Caterpillar



EMPLOYEE SAFETY





The Power of Everyone

At Caterpillar, we believe in The Power of Everyone as a source of innovation and competitive advantage. Our people come from across the globe, with diverse backgrounds, experiences and perspectives united by Our Values in Action. Our employees care deeply about our mission and purpose and play an important role in helping our customers build a better, more sustainable world.



DEVELOPING OUR PEOPLE & THEIR POTENTIAL

Starting today, we encourage employees to focus on continuous learning so they can develop their skills with their career. We offer



HEALTH & WELL-BEING





SHAREHOLDER ENGAGEMENT

Caterpillar values the diverse perspectives and input of our shareholders. Through regular, ongoing shareholder engagement, we hear their interest in how Caterpillar is



Caterpillar has been a technology leader for

Our Path Ahead

ETHICS & INTEGRITY

We operate according to Our Values in



RISK MANAGEMENT

Risk is an inherent part of conducting global business, and managing risk is fundamental

RESPONSIBLE SOURCING

Caterpillar is committed to responsibly sourcing the raw materials used in our products.



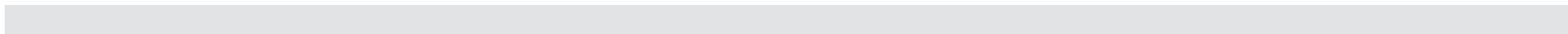


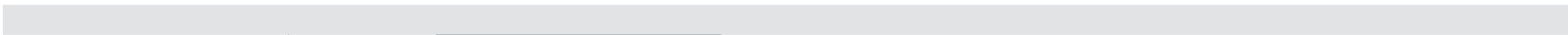
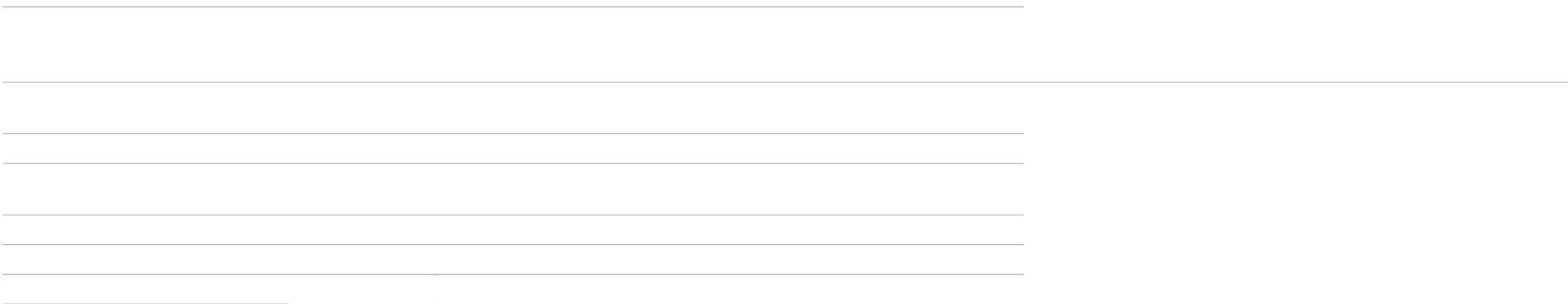


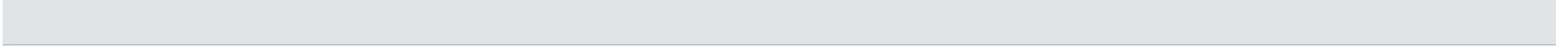
ABOUT THIS REPORT



ESG DATA & ENDNOTES











Independent Limited Assurance Statement to Caterpillar Inc.

ERM Certification and Verification Services, Inc. (ERM CVS) was engaged by Caterpillar Inc. to provide ~~ERM 020.20 Idim-4ai(0id)-0ge)5~~

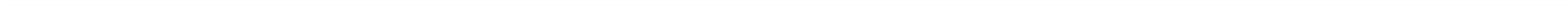
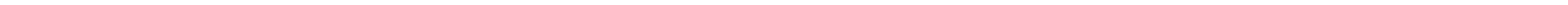
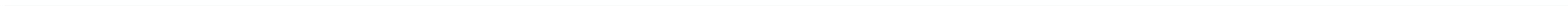
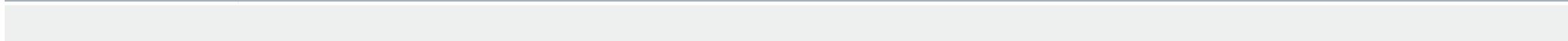






GRI INDEX

GENERAL DISCLOSURES







GRI INDEX













GRI INDEX

GENERAL DISCLOSURES

DISCLOSURE NUMBER	DISCLOSURE
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FORWARD-LOOKING STATEMENTS

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